



CERTIFICATE



DQS CFS GmbH (BRCGS CB No. 038) certifies that, having conducted an audit at



Karl Knauer KG

Zeller Straße 14
77781 Biberach
Germany

BRCGS Site Code: 1406959
meets the requirements set out in the

BRC GLOBAL STANDARD FOR PACKAGING MATERIALS

(Issue 6: August 2019)

For the scope of activities:

Production of folding cartons, shells and blanks made of cardboard, with and without PE coating, as well as gluing of composite lining film and transparent plastic film. Process steps: Offset printing, varnishing, laminating, stamping, embossing, and gluing (including window embossing). Product intended use food direct contact and non-food products.

Manufacturing categories: 02 - Paper making and conversion, 05 - Flexible plastics manufacture, 07 - Print processes

Including voluntary modules of: None

Exclusions from scope: None

Achieved Grade: B+

Audit programme: Unannounced

BRC Auditor No.: 21766

Date of audit	21.08.2024
Re-audit due date	28.09.2025
Certificate expiry date	09.11.2025
Certificate registration no.	503915 BRC Pack6
Frankfurt am Main	27.09.2024



DQS CFS GmbH

German Association for Sustainability

Guido Eggers
Managing Director

Certification Body: DQS CFS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany



This certificate remains the property of DQS CFS GmbH.

If you would like to feedback comments on the BRCGS Standard or the audit process directly to BRCGS, please contact brcgs.enquiries@gcgroup.com or use the BRCGS reporting system at tell.brcgs.com or <https://tellusbrcgs.whistleblownetwork.net>. Visit <https://directory.brcgs.com> to verify certificate authenticity.

The validity of the certification can only be verified by the QR-code.

